

**Dilute Ethylene**

Version 1.0

Revision Date 2018-03-08

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : Dilute Ethylene

Company : Saudi Chevron Phillips Company
10001 Six Pines Drive
The Woodlands, TX 77380Local : Saudi Chevron Phillips
PO Box 11221
Jubail Industrial City
Eastern Province, 31961SDS Requests: (800) 852-5530
Technical Information: (832) 813-4862
Responsible Party: Product Safety Group
Email:sds@cpchem.com**Emergency telephone:****Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group

E-mail address : SDS@CPChem.com

Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture****Globally Harmonized System of Classification and Labeling of Chemicals (GHS)****GHS-Classification**: Flammable gases, Category 1
Gases under pressure, Compressed gas
Specific target organ systemic toxicity - single exposure,
Category 3, Central nervous system

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GHS-Labeling

Symbol(s)



Signal Word

: Danger

Hazard Statements

: H220: Extremely flammable gas.
 H280: Contains gas under pressure; may explode if heated.
 H336: May cause drowsiness or dizziness.

Precautionary Statements

: **Prevention:**
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
 P271 Use only outdoors or in a well-ventilated area.
Response:
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
 P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
 P381 In case of leakage, eliminate all ignition sources.
Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P405 Store locked up.
 P410 + P403 Protect from sunlight. Store in a well-ventilated place.
Disposal:
 P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3: Composition/information on ingredients

Synonyms

: Not Established

Molecular formula

: C₂H₄

Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
Ethylene	74-85-1	0 - 60
Ethane	74-84-0	0 - 20
Methane	74-82-8	0 - 40
Hydrogen	1333-74-0	0 - 5

SECTION 4: First aid measures

General advice

: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.

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- If inhaled : Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

- Flash point : -136 °C (-213 °F)
- Autoignition temperature : 490 °C (914 °F)
- Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO₂). Dry chemical.
- Unsuitable extinguishing media : High volume water jet.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
- Fire and explosion protection : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

SECTION 6: Accidental release measures

- Personal precautions : Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : Do not breathe vapors/dust. Avoid exposure - obtain special instructions before use. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static

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discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers : Prevent unauthorized access. No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****ID**

Komponen	Dasar	Nilai	Parameter pengendalian	Catatan
Etilena	ID OEL	NAB	200 ppm,	★,
Etana	ID OEL	NAB	1,000 ppm,	

★ Adopsi tahun 1996

US

Ingredients	Basis	Value	Control parameters	Note
Ethylene	ACGIH	TWA	200 ppm,	asphyxia, A4,

A4 Not classifiable as a human carcinogen
asphyxia Asphyxia

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the

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product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.
- Hygiene measures : Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

- Form : Compressed gas
- Physical state : Gaseous
- Color : Colorless
- Odor : Sweet Olefinic

Safety data

- Flash point : -136 °C (-213 °F)
- Lower explosion limit : 2.7 %(V)
- Upper explosion limit : 36 %(V)
- Oxidizing properties : no
- Autoignition temperature : 490 °C (914 °F)
- Molecular formula : C₂H₄
- Molecular weight : 28.06 g/mol
- pH : Not applicable
- Freezing point : -169 °C (-272 °F)
- Pour point : No data available
- Boiling point/boiling range : -103.9 °C (-155.0 °F)
- Vapor pressure : 51.67 bar
at 10 °C (50 °F)
- Relative density : 0.57
at -103.9 °C (-155.0 °F)
- Density : 20.7 kg/m³
- Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

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Partition coefficient: n-octanol/water	:	No data available
Viscosity, kinematic	:	1.06 cSt at -170 °C (-274 °F)
Relative vapor density	:	0.98 (Air = 1.0)
Evaporation rate	:	No data available

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid	:	Heat, flames and sparks.
Other data	:	No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

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Acute oral toxicity : Negligible or unlikely exposure pathways

Acute inhalation toxicity

Ethylene : LC50: > 65.4 mg/l
Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: gas

Methane : Substance is a simple asphyxiant that may create an atmosphere deficient in oxygen. Available oxygen in the range of 19.5 percent to 23 percent by volume must be present.

Hydrogen : Substance is a simple asphyxiant that may create an atmosphere deficient in oxygen. Available oxygen in the range of 19.5 percent to 23 percent by volume must be present.

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Acute dermal toxicity : Negligible or unlikely exposure pathways

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Skin irritation : No skin irritation.

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Dilute Ethylene**Eye irritation** : No eye irritation.**Dilute Ethylene****Sensitization** : No adverse effects expected.**Repeated dose toxicity**

Ethane

: Species: Rat, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 0, 1600, 5000, 16000 ppm
Exposure time: 6 weeks
Number of exposures: 6 hours/day, 7 days/week
NOEL: 16000 ppm
Test substance: yes
Method: OECD Guideline 422

Carcinogenicity

Ethylene

: Species: Rat
Dose: 0, 300, 1000, 3000 ppm
Exposure time: 2 yrs
Number of exposures: 6 h/d, 5 d/wk
Remarks: no increase incidence of tumors

Reproductive toxicity

Ethylene

: Species: Rat
Application Route: Inhalation
Dose: 0, 200, 1000, 5000 ppm
Number of exposures: 6 h/d
NOEL Parent: 5000 ppm
NOEL F1: 5000 ppm
no abnormalities observed

Ethane

Species: Rat
Sex: male and female
Application Route: Inhalation
Dose: 0, 1600, 5000, 16000 ppm
Exposure time: 6 weeks
Number of exposures: 6 hours/day, 7 days/week
Test period: 6 weeks
Test substance: yes
Method: OECD Guideline 422
NOEL Parent: 16000 ppm
NOEL F1: 16000 ppm
no abnormalities observed

Developmental Toxicity

Ethylene

: Species: Rat
Application Route: Inhalation
Dose: 0, 200, 1000, 5000 ppm
Number of exposures: 6 h/d
NOEL Teratogenicity: 5000 ppm
NOEL Maternal: 5000 ppm
No toxicity to reproduction

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Animal testing did not show any effects on fertility.

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: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information

Elimination information (persistence and degradability)

Bioaccumulation : Bioaccumulation is unlikely.

Biodegradability

Ethane : This material is volatile and is expected to partition to air.

Ecotoxicology Assessment

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Additional ecological information : No data available

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the

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bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE, ETHANE),
2.1**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE, ETHANE),
2.1, (-136 °C)**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE, ETHANE),
2.1**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE,
ETHANE), 2.1, (B/D)**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF
DANGEROUS GOODS (EUROPE))**

UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE, ETHANE), 2.1

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE
OF DANGEROUS GOODS BY INLAND WATERWAYS)**UN1964, HYDROCARBON GAS MIXTURE, COMPRESSED, N.O.S., (ETHYLENE, ETHANE),
2.1

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information**Notification status**

Europe REACH	:	Not in compliance with the inventory
United States of America (USA) TSCA	:	On the inventory, or in compliance with the inventory
Canada DSL	:	On the inventory, or in compliance with the inventory
Australia AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	On the inventory, or in compliance with the inventory
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory

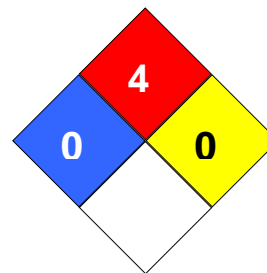
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SECTION 16: Other information

NFPA Classification : Health Hazard: 0
Fire Hazard: 4
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : JCP00006

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and	TSCA	Toxic Substance Control Act

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	New Chemical Substances		
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%		